

# GOLDMINE CREAM TO POWDER EYESHADOW

## EYESHADOW

FORMULA#: 86-30-1

This cream to powder eyeshadow provides a beautiful golden color with Pearflake Dorado and Brown which lightens and brightens the eyes and has a gorgeous illuminating glow that comes from Arcopearl™ Sparkle 410. It leaves the eyelid feeling smooth and soft with the help of Spheron P-1500 and Chiffonsil P-3R.

Application: Apply to eyelid with brush or finger and smooth over lids.

### HIGHLIGHTED INGREDIENTS

INGREDIENT	FUNCTION
PERMETHYL® 99A	Highly volatile hydrocarbon that leaves no residue, with excellent solvency, skin adhesion and wear
SICLONE® SR-5	Volatile silicone replacement comprised of blend of hydrocarbons. Provides volatility and a light feel on the skin
BARIUM SULFATE HL	Provides excellent skin adhesion and wear with minimal whitening
CHIFFONSIL P-3R	Spherical silica that provides a smooth, creamy texture
SPHERON P-1500	Silica bead with moderate oil absorption that increases slip and spreadability
BISMICA PEARLFLAKES DORADO/BROWN	Mineral wax-based compounds that provide beautiful colors with a soft, subtle luster
ARCOPEARL™ SPARKLE 410	Synthetic mica-based effect pigment with superior brightness and chroma compared to the competition

### FORMULATION

PHASE	TRADE NAME	INCI NAME	SUPPLIER	% W/W
A	Permethyl® 99A	Isododecane	Presperse	49.50
	SiClone® SR-5	Isohexadecane (and) Isododecane (and) C13-15 Alkane	Presperse	3.00
	Silkflo® 366	Hydrogenated Polydecene	Ineos	3.50
	Bentone® ISDV	Isododecane (and) Disteardimonium Hectorite (and) Propylene Carbonate	Elementis	7.50

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PHASE	TRADE NAME	INCI NAME	SUPPLIER	% W/W
	Carnauba Wax SP-63	Carnauba Wax	Strahl & Pitsch	5.00
	Beeswax SP-422P	Beeswax	Strahl & Pitsch	3.50
	Synthetic Wax 85	Synthetic Wax	Strahl & Pitsch	4.00
B	Barium Sulfate	Barium Sulfate	Presperse	1.50
	Chiffonsil P-3R	Silica	Presperse	2.50
	Spheron P-1500	Silica	Presperse	2.00
C	Bismica Pearlflake Dorado	Bismuth Oxychloride (CI 77163) (and) Titanium Dioxide (CI 77891) (and) Isododecane (and) Iron Oxides (CI 77491) (and) Copernica Cerifera (Carnauba) Wax (and) Butyrospermum Parkii (Shea) Butter	Presperse	5.00
	Bismica Pearlflake Brown	Bismuth Oxychloride (CI 77163) (and) Iron Oxides ((CI 77492, CI 77499) (and) Isododecane (and) Copernica Cerifera (Carnauba) Wax (and) Butyrospermum Parkii (Shea) Butter	Presperse	3.00
D	Arcopearl™ Sparkle 410	Synthetic Fluorphlogopite (and) Titanium Dioxide (CI 77891) (and) Iron Oxides (CI 77491) (and) Tin Oxide	Presperse	10.00

## PROCEDURE

1. Combine Phase A ingredients into a beaker. Begin mixing with prop and heating to 85-90 °C.
2. Once uniform, add Phase B to Phase A and mix until uniform and maintain temperature.
3. Add Phase C and mix well until color is evenly dispersed and uniform.
4. Add Phase D and mix pearl until it is evenly dispersed.
5. Cool to 70- 75°C and pour it off into appropriate container.

## SPECIFICATIONS

Appearance: Gold Semi-solid

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